At OQEMA surface technology in Cologne, we develop cleaning and anticorrosion agents for surface treatment: our product series Curatech, Curacip and Curasolv – tailored to your specific needs.

Chemical formulations for industrial parts cleaning, maintenance as well as pre- and post-treatment of metals – this is our focus.

What we are really good at: tailor-made solutions for the most demanding applications. With our many years of know-how, we continuously develop innovative products from laboratory experiments to on-site application tests – from a single source.

We are part of the OQEMA Group – one of the ten largest chemical distributors in Europe with over 1300 employees, present at over 40 locations in Europe – benefit from our network.

With us, you benefit from a wide range of services related to product development and application. We've got you covered with instant technical support at all times – you can count on us.

KEY FIGURES 2021

BN. € TURNOVER

PRODUCTS

1.3 14,000

MIO. T

CLIENTS

COUNTRIES

1.5 29,000 23

Curasolv

Modern technologies require high-purity surfaces. With our innovative formulations of Curasolv cleaners based on organic solvents, you can achieve this goal. At the same time, we keep our standards of quality and safety high, to provide the best possible protection for people and the environment.

We have categorized our diverse product portfolio for you according to different applications and described the products in detail on the following pages. The information on application, process parameters, safety-related parameters and hazard classification will make it easier for you to select the right cleaner for your requirements. We will happily support you in this process.

PAINT REMOVERS

- Paint remover
- Epoxy remover
- PU remover

PRODUCTS FOR SOLVENT BASED PARTS WASHERS

- Modified alcohols
- Isoparaffins
- Acid stabilizer and test set

DEGREASERS

- Silicone remover
- Small parts cleaner
- Tar and bitumen remover

THINNERS

- Nitro thinner
- Universal thinner

40

Curasolv

PAINT REMOVERS

Application	Flash [°C]	Dosage [%]	Tempera [°C]	Contact [min]	<u>ບ</u>	sn	SC	NC _	Ψ		<u>(!)</u>	
ne paint remover. Very good owder coatings and silicone	116	100	20-50	20–30	0	0					0	0
and varnish remover	>97	100	20–50	20–30	0	0	0		0		0	
rd label-free epoxy remover	103	100	20–40	15-60	0	0	0		0			
rd label-free paint stripper	61	100	15–25	20–30	0	0	0		0			
and epoxy remover	97	20–100	50-70	15–180	0	0	0		0		0	
lves most polyurethanes,	100	100	15–25	15-60	0				0			
oves polyurethanes, epoxy and polar polymer residues	83	100	15–25	15-60	0	0	0		0			
	ne paint remover. Very good owder coatings and silicone and varnish remover and label-free epoxy remover and epoxy remover and epoxy remover lives most polyurethanes, and polyester resins oves polyurethanes, epoxy and	ne paint remover. Very good owder coatings and silicone and varnish remover >97 rd label-free epoxy remover 103 rd label-free paint stripper 61 and epoxy remover 97 lves most polyurethanes, and polyester resins oves polyurethanes, epoxy and 83	Application The paint remover. Very good powder coatings and silicone and varnish remover and label-free epoxy remover and label-free paint stripper and epoxy remover 400 and epoxy remover 97 20–100 and epoxy remover 97 20–100 and polyester resins aves polyurethanes, epoxy and 83 100	Application The paint remover. Very good owder coatings and silicone and varnish remover The label-free epoxy remover and label-free paint stripper and epoxy remover and polyester resins are seves polyurethanes, epoxy and 83 100 15–25	Application ED OF ED OF ED OF ED OF OF	Application	Application 100 20-50 20-30 0 0	Application	Application	Application	Application	Application The point remover of the point stripper o

SOLVENTS FOR PARTS CLEANING UNDER VACUUM

Name	Main Application	Flash Point [°C]	Dosage [%]	Temperature [°C]	Contact time [min]	<u> </u>	sn	sc	NC	¥		<u>(!)</u>	
Curasolv CC 49	Modified alcohol. Medium polarity. Wide range of cleaning applications	62	100	70 °C at 100 mbar	10	0	0	0	0	0		0	
Curasolv CC 58	Isoparaffins with a flash point < 61 °C. Dries faster. Narrow boiling cut. Removes non-polar contaminants such as oils, fats and waxes	58	100	70 °C at 100 mbar	10	0	0	0	0	0	0		0
Curasolv CC 59	Mixture of modified alcohol and hydrocarbons. For polar and non-polar contaminants	59	100	70 °C at 100 mbar	10	0	0	0	0	0	0	0	0
Curasolv WA 74	Isoparaffins. Removes non-polar contaminants such as oils, fats and waxes	65	100	70 °C at 100 mbar	10	0	0	0	0	0			0

DEGREASERS

Name	Main Application	Flash Point [°C]	Dosage [%]	Temperature [°C]	Contact time [min]	<u> </u>	ns	sc	NC	Ψ		<u>(!)</u>		*
Curasolv IC 62	Fast evaporating degreaser, mild odor	< 0	100	15–25	5	0				0	0	0	0	0
Curasolv IC 64	Small parts cleaner for heavy soiling	65	100	15–25	5	0				0			0	
Curasolv WA 71	Cleaner based on biological orange terpene	13	100	15-25	5	0				0	0	0	0	0
Curasolv WA 73	Degreaser. No VOC	105	100	15-25	5	0	0	0		0			0	
Curasolv WA 75	Silicone remover, also for degreasing. Evaporates quickly	25	100	15–25	5	0		0		0	0	0	0	
Curasolv WA 76	Degreaser. Universally applicable	65	100	15-25	5	0	0	0	0	0			0	
Curasolv PR 90	User friendly and environmentally friendly. Can be used as a substitute for hydrocarbons. Hazard label-free. Distillable	61	100	15-25	5	0			0	0				

THINNERS

Name	Main Application	Flash Point [°C]	Dosage [%]	Temperature [°C]	Contact time [min]	<u> </u>	sn	SC	NC	Ψ		· <u>(!</u>)		***
Curasolv IC 61	Nitro thinner, containing aromatics. For cleaning painting equipment and spray guns	< 0	100	15–25	5	0				0	0	0	0	
Curasolv WA 72	Thinner. Low VOC. Cleaning of automatic painting machines	52	100	15–25	5	0				0	0	0		
Curasolv C 83	Nitro thinner, aromatics-free. High dissolving power	-15	100	15–25	5	0				0	0	0		

 $Abbreviations: IC-immersion\ cleaner,\ US-ultra\ sound,\ SC-spary\ cleaner,\ VC-vapor\ cleaner,\ MA-manual\ application$

Solvents for parts cleaning under vacuum

Modern closed solvent cleaning plants are resource and energy efficient and the process is characterized by very low emissions. By adding stabilizers (Curasolv AS 99) and regularly checking the acid content (Curasolv Test Set 49) you will achieve excellent bath life times. We will be glad to support you with our know-how, our network, with preliminary tests, chemical analyses and stability tests.

Isoparaffines (Curasolv WA 74 and Curasolv CC 58) are the No.1 choice for degreasing tasks. Modified Alcohols (Curasolv CC 49) increasingly replace chlorinated hydrocarbons (PER, TRI) in this process.

When selecting the optimal cleaning solvent, the principle applies, which the alchemists already knew:

Similia similibus solvuntur (like dissolves like)

	Isopai Curasolv WA	raffins 74 and CC 58		Aqueou pH (s Media 0-14	
ar water	Oils	Resins	Dusts	Emulsions	Salts	uter
non-polar not soluble in water	Fats Corrosion protection Waxes Esters		Chips	Graphite	Soaps	polar soluble in water
DO			Stearates	Pastes	Emulsion residues	nlos
		Modified Alc Curasolv C				

OQEMA. We make the world go round.

Formed in 1922, the OQEMA Group has consistently developed. For the last years our growth throughout Europe and the Rest of the World has resulted in us becoming one of the leading global chemical distributors. Our pioneering spirit and entrepreneurial approach has resulted in refined sourcing capabilities and market expertise. Our strategic supply network ensures that we are there where you need us, when you need us! Welcome to our world!

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